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Test Report

EN 149 : 2001 + A1 : 2009

Report no: 1.12.01.10

Order(s) received: 8 December 2011 to 10 January 2012

Date(s) of tests: 9 December 2011 to 11 January 2012

P. Defall.

Peter Threlfall, Laboratory Supervisor. Page 1 of 14 INSPEC Test Report No: 1.12.01.10 Page 2 of 14

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INSPEC Test Report No: 1.12.01.10 Page 3 of 14

Summary of assessment'

Clause	Requirement	Assessment		
	Model:	HSD-F02	HSD-F02V	
7.4	Packaging	Ltd		
7.5	Material	Ltd	Fail	
1.6	Cleaning and disinfecting			
7.7	Practical performance	Ltd	Ltd	
7.8	Finish of parts	I td	l td	
7.9.1	l otal inward leakage		Fall	
7.9.2	Penetration of filter material: Sodium chloride		Pass	
7.9.2	Penetration of filter material: Paraffin oil	8	Pass	
7.10	Compatibility with skin	Lld	Lld	
7.11	Flammability		Pass	
7.12	Carbon dioxide content of the inhalation air	Pass		
7.13	Head harness	Ltd	Ltd	
7.14	Field of vision	Ltd	Ltd	
7.15	Exhalation valve(s)		Ltd	
7.16	Breathing resistance	Ltd	Pass	
7.17	Clogging			
7.18	Demountable parts		NAp	
9	Marking	Fail	Fail	
10	Information to be supplied by the manufacturer	Fail	Fail	

Key

	Shading shows the clauses requested. Any other clauses were not requested.
Pass	Requirement satisfied.
Ltd	Testing requested was insufficient completely to verify compliance with the clause. Refer to the "Result details" section for more information.
Fail	Requirement not satisfied. Refer to the "Result details" section for more information.
NAs	Assessment not carried out.
NAp	Requirement not applicable.
NT	Requested but not tested due to early termination following failure.

^{*} Assessment relates only to those specimens which were tested and are the subject of this report.

INSPEC Test Report No: 1.12.01.10 Page 4 of 14

Product characteristics

Property	Characteristic		
Model	HSD-F02	HSD-F02V	
Classification claimed	FFP2	FFP2	
Exhalation valve(s)	None	Single	
Usage designation	NR	NR	

Submission details

Product	Quantity	Date Received	INSPEC specimen no. (1X0902 +)
HSD-F02 fillering half mask	30	5 December	111 lo 160
HSD-F02V filtering half mask	65	2011	201 to 260

Procedures

The specimens detailed within the submissions above were used for the tests covered by this report.

Testing was performed in accordance with BS FN 149 : 2001 incorporating Corrigendum No. 1 (January 2003), and amendment A1 (2009) unless otherwise specified below. Reference should be made to the standard when reading this report.

Unless stated otherwise, specimens were tested in the condition as received by INSPEC.

7.7 The client instructed that practical performance testing be carried out on one specimen of each model.

> Practical performance tests were conducted in simulation of the practical use of the apparatus under the conditions prevailing in the gallery area of the laboratory. The exercises undertaken and the equipment used were as specified in the standard.

7.9.2 Filter penetration testing by the paraffin oil method was carried out using a modified Phoenix SG 20 acrosol generator and a Phoenix model JM 6000 photometer or a TEC Services' model PLI-3 photometer. These give similar performance to the instruments specified.

> For the 120mg exposure test, the peak penetration during exposure is reported and in addition the penetration after three minutes for comparison purposes.

> During the 120mg exposure test, the sodium chloride penetration showed continued decline and the test was terminated as the product was marked NH.

7.16 Exhalation resistance was tested at a continuous flow of 160 Vmin. INSPEC Test Report No. 1.12.01.10 Page 5 of 14

Result details

7.4 Packaging

Model HSD-F02

The masks were not packaged as offered for sale. Manufacturer to certify regarding the final packaging to be used.

The masks were packaged in clear plastic bags inside a large cardboard box that gave some protection against mechanical damage or contamination before use.

7.5 Material

Model HSD-F02

Specimens 120 to 122 were conditioned in accordance with 8.3.1. None of the specimens conditioned suffered mechanical failure or collapse.

Specimens 117 to 119 were conditioned in accordance with 8.3.2. None of the

NAS

Pass

Pass

Pass

specimens conditioned suffered collapse.

NAs

The effects of filter media release were not assessed. Manufacturer to certify.

Model HSD-F02V

During inward leakage testing to 7.9.1, it was observed that specimens 201 and 204 (A.R.) and 208 (T.C.) had developed a split along the welded seam. Subsequent to testing, the other specimens were examined and a similar split was noticed on specimen 222.

Fail

Specimens 220 to 225 were conditioned in accordance with 8.3.1. Specimen 222 was later observed to have a split along the welded seam. It could not be determined if this was due to conditioning.

NAs

Specimens 206 to 210, 217 to 219, 226 to 231, 233, 239, 240, 246 and 247 were conditioned in accordance with 8.3.2. Specimen 208 was later observed to have a split along the welded seam. It could not be determined if this was due to conditioning.

NAs

NAS

The effects of filter media release were not assessed. Manufacturer to certify.

INSPEC Test Report No: 1.12.01.10 Page 6 of 14

7.7 Practical performance

Model HSD-F02

Specimen and subject details:

Specimen	Subject	
148	PBU	Pass
149	155	NAs

No adverse comments were made following testing.

Model HSD-F02V

Specimen and subject details:

Specimen	Subject	
248	KCV	
249	0.75	

Pass

No adverse comments were made following testing.

7.8 Finish of parts

Model HSD-F02

None of the specimens used in the limited laboratory testing undertaken showed evidence of sharp edges or burrs.

Ltd

Model HSD-F02V

None of the specimens used in the limited laboratory testing undertaken showed evidence of sharp edges or burrs.

Ltd

INSPEC Test Report No: 1.12.01.10 Page 7 of 14

7.9.1 Total inward leakage (%)

Model HSD-F02V

Subject	Specimen	Cond	Walk	Head side/ side	Head up/down	Talk	Walk	Mean
SS	201	AR	20.94	20.43	18.91	15.2	19.48	18.99
PBU	202	AR	0.93	1.02	1.47	0.55	0.09	1.13
INH	203	AR	16.01	14.11	13.75	7.73	11.36	12.59
ED	205	AR	1.81	1.44	1./8	1.65	1.46	1.63
KCV	251	AR	1.71	8.15	11.25	5.06	6.92	6.62
AH	206	TC	0.78	0.72	1.18	1.22	0.66	0.91
KDS	207	TC	0.65	2.02	2.47	1.78	0.29	1.44
SNT	208	TC	0.99	1.04	1.46	5.96	2.56	2.40
GW	209	TC	0.05	0.07	0.10	0.83	0.06	0.22
	210	TC			Not teste	od		
Maximum permitted					11			8

35 out of 45 individual exercise results were not greater than 11%.

Fail Fail

/ out of 9 individual wearer arithmetic means were not greater than 8%.

It was observed that specimens 201 and 208 had a split along the welded seam. It could not be determined if this occurred prior to or during the test, neither could it be determined if the high figures recorded for specimen 201 were due to this observed split

Specimen 204 was observed to have a split and was rejected prior to testing.

Subject facial dimensions:

Subject	Face Length (mm)	Face Width (mm)	Face Depth (mm)	Mouth Width (mm)
SS	108	148	120	58
PBU	116	141	90	52
INH	125	153	05	58
ED	114	138	100	47
KCV	106	143	133	56
АН	119	113	115	50
KDS	102	128	98	49
SNT	119	151	121	46
GW	117	133	120	53

INSPEC Test Report No: 1.12.01.10 Page 8 of 14

7.9.2 Penetration of filter material

Model HSD-F02V

Sodium chloride Pass

Onesimen	Condition	Penetration (%)		
Specimen	Condition	After 3 mins	Max during exposure	
211		0.11		
212	A.R.	0.12		
213	1 [0.08		
220	s.w.	0.12		
221		0.16		
222	1 1	1.02		
226	:-	0.11	0.11	
227	M.S. + T.C.	0.10	0.10	
228	1	0.21	0.21	
Maximum	permitted		6.0	

Paraffin oil:

	0	Penetration (%)		
Specimen	Condition	After 3 mins	Max during exposure	
214		0.67		
215	A.R.	0.73		
216		0.59		
223	S.W.	0.73		
224		0.81		
225		0.77	7	
229		0.88	1.29	
230	M.S. + T.C.	0.85	1.12	
231		1.92	2.12	
Maximum	permitted		6.0	

INSPEC Test Report No: 1.12.01.10 Page 9 of 14

7.10 Compatibility with skin

Model HSD-F02

No problems were encountered during limited practical performance testing.

Ltd

Total inward leakage testing was not carried out.

NAs

The likelihood of materials in contact with the skin causing irritation or other adverse effect on health was not assessed. Manufacturer to certify.

Model HSD-F02V

No problems were encountered during limited practical performance testing.

Ltd

No problems were encountered during limited total inward leakage testing.

Ltd

The likelihood of materials in contact with the skin causing irritation or other adverse effect on health was not assessed. Manufacturer to certify.

NAs

7.11 Flammability

Model HSD-F02V

Specimens 244 and 245 (A.H.) and 246 and 247 (1.C.) were tested. None of the specimens ignited.

Pass

Pass

7.12 Carbon dioxide content of the inhalation air

Model HSD-F02

Specimen	CO ₂ (%)	
135	0.92	
136	0.94	
137	0.99	
Maximum permitted	1.0	

INSPEC Test Report No: 1.12.01.10 Page 10 of 14

7.13 Head harness

Model HSD-F02

The head harness was designed to allow the particle filtering half-mask to be donned and removed easily during limited practical performance testing.

Ltd

The head harness was self-adjusting and there were no adverse comments regarding security following limited practical performance testing.

Ltd

Inward leakage testing was not carried out.

Model HSD-F02V

The head harness was designed to allow the particle filtering half-mask to be donned and removed easily during limited practical performance and limited total inward leakage testing.

Ltd

The head harness was self-adjusting and there were no adverse comments regarding security following limited practical performance and limited total inward leakage testing.

Ltd

The product did not satisfy the total inward leakage requirements. See 7.9.1 for results. However, it was not possible to determine if security of the head harness was the cause

7.14 Fleid of vision

of failure.

Model HSD-F02

There were no adverse comments following limited practical performance tests.

Model HSD-F02V

There were no adverse comments following limited practical performance tests.

7.15 Exhalation valve

Model HSD-F02V

There were no observed problems during testing of function in all orientations. See 7.16 for results.

The valve was protected against dirt and mechanical damage by a shroud.

Pass
The product did not satisfy the leakage requirements. See 7.9 for results. However, it was not possible to determine if the valve was the cause of failure.

There were no observed problems when assessing operation after high exhalation flow See 7.16 for results.

Pass
The valve housing withstood 10N applied for 10s. Specimens 232 (A.R.), 233 (T.C.) and 234 (M.S.) were tested.

Pass

INSPEC Test Report No: 1.12.01.10 Page 11 of 14

7.16 Breathing resistance

Model HSD-F02

Ltd

Specimen	Condition	Inhalation resistance (mbar)		Exhalation resistance (mbar)
2.40.000.000		At 30 I/min	At 95 I/min	At 160 l/min
111				1.88
112	A.R.	Not requested		1.87
113				1.99
117		Not requested		1.92
118	T.C.			2.17
119				2.05
120			j	2.00
121	S.W.	Not requested		2.00
122				2.02
	Maxim	um permitted		3.0

Model HSD-F02V

NAS

Pass

Specimen	Condition	Inhalation resistance (mbar)		Exhalation resistance (mbar)
		At 30 I/min	At 95 I/min	At 160 l/min
211	A.R.	0.33	1.16	1.30
212		0.30	1.10	1.18
213		0.27	1.09	1.36
217	T.C.	0.36	1.17	1.22
218		0.32	1.12	1.30
219		0.35	1.21	1.45
220	s.w.	0.36	1.22	1.35
221		0.35	1.28	1.49
222		0.30	1.11	1.23
238	A.R. + F.C.	0.31	1.03	1.24
239	T.C. + F.C.	0.31	1.09	1.26
240		0.31	1.09	1.22
Maximum permitted		0.7	2.4	3.0

7.18 Demountable parts

Model HSD-F02V

No demountable parts were used.

NAp

INSPEC Test Report No: 1.12.01.10 Page 12 of 14

Marking Both models Packaging 9.1 The specimens were submitted in transparent plastic bags inside large cardboard boxes. Fall The packaging was not marked. Particle filtering half mask 9.2 The particle filtering half mask was clearly and durably marked. Pass The markings required by the Standard were assessed as follows. 9.2.1 The manufacturer's identification was not present. Fail 9.2.2 Type identification was marked. Pass 9.2.3 The number or year of the standard were not given. Fail 9.2.4 Fail No classification was marked. 9.2.5 Resistance to clogging was not claimed, and the letter "D" was not marked. NAp 9.2.6 There were no sub-assemblies or components to mark for identification. NAp 10 Information to be supplied by the manufacturer Both models INSPEC Testing Services has not assessed these instructions with respect to claims made by the manufacturer outside of the requirements of the Standard, and therefore accepts no responsibility for the legitimacy of any such claims. The information specified by the Standard was assessed as follows. 10.1 The information did not accompany smallest package, an example copy was sent. Fail 10.2 Were in the official language (English). Pass 10.3 Contained all necessary information for trained and qualified persons apart from; Fail application/limitations; - colour codes were neither used or explained; NAp Fail use; maintenance information was not given, the mask was designated single use; NAp 10.4 Were clear and comprehensible. Pass

Required warnings were given against various problems likely to be encountered.

The product was marked NR and the required warning was given.

10.5

10.6

10.7

Discard information was provided

INSPEC Test Report No: 1.12.01.10 Page 13 of 14

Estimates of the uncertainty of measurement

Clause	Test	Uncertainty
7.4	Packaging	
7.5	Material	*
7.6	Cleaning and disinfecting	
7.7	Practical performance	
7.8	Finish of parts	-
7.9.1	Total Inward leakage	± 4.7%
7.9.2	Penetration of filter material Sodium chloride	1 4.7%
7.9.2	Penetration of filter material - Paraffin oil	+ 4 1%
/.10	Compatibility with skin	15
7.11	Flammability	
7.12	CO ₂ content of the inhalation air	± 4.0%
7.13	Head harness	-
7.14	Field of vision	*
7.15	Exhalation valve(s)	*
7.16	Breathing resistance	± 1.8%
7.17.2	Breathing resistance after clogging	± 3.9%
/.1/.3	Filter penetration after clogging - Sodium chloride	± 4.7%
7.17.3	Filter penetration after clogging - Paraffin oil	± 4.1%
7.18	Demountable parts	- 12

^{*} The acceptance criterion for this test is a straightforward "Pass/Fall", rather than a numerical value. Consequently, as there is no value to be reported, uncertainty has not been reported either.

Values expressed as a percentage (%) are relative.

Pass

Pass

Pass

It should be noted that the above values have not been taken into account when making assessment to the pass/fail criteria. INSPEC Test Report No: 1.12.01.10 Page 14 of 14

ANNEX

This Annex comprises one section.

Photographs of the products tested. (2 pages)



INSPEC Testing Services' sample

